

# **INSTRUCTION MANUAL**

WaterTechw<sup>2</sup> Redox8000 Sensor







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#### 1 Foreword

The WaterTechw<sup>2</sup> family of sensors has been specifically designed for use with the 7300w<sup>2</sup> Monitor.

#### 1.1 Redox Measurement

#### 1.1.1 What is Redox?

The terms oxidation and reduction refers to the gain or loss of oxygen or hydrogen or electrons. There is always a transfer of electrons in reactions involving oxidation and reduction, that is, the oxidation state of one or more of the elements is always changed. The term Redox or Oxidation-Reduction Potential (ORP) describes a chemical reaction involving oxidation and reduction, the two processes always occur together because an oxidising agent is always reduced during oxidation and a reducing agent is always oxidised during reduction.

Redox Potential is a measure of the power of a substance to gain electrons in solution. A strong reducing agent which readily loses electrons (which it can give to another substance), will have a high negative redox potential. A strong oxidising agent will have a high positive redox potential. (Redox potential is the same as electrode potential)

#### 1.1.2 Wastewater Applications

As Redox is a measurement of levels of reduction and oxidation processes within a solution or liquor it's use to determine the efficiency of the biological removal of ammonia and nitrate in the Activated Sludge Plants (ASP) would appear obvious. Monitoring Redox allows an operator to determine whether biological reactions are occurring and whether any processes changes are required to improve the efficiency of those reactions.

#### 1.1.3 Nitrification and De-nitrification

Discharge limits mean that nitrification and de-nitrification processes are required to remove ammonia, nitrate and to break down pollutants in the wastewater. The nitrification process is performed by nitrifying bacteria when he Redox value is in the region of +100 to +350mV. In this condition the process is turning ammonia (NH3) into nitrate (NO3-).

The de-nitrification process reduces the nitrate (NO3-) to nitrogen (N2), the de-nitrifying bacteria require the wastewater to have a redox potential in the range -50 to +50 mV.

#### 1.1.4 Biological Phosphorus Removal

Nutrient removal is a key process area in wastewater treatment, with ever lowering discharge consents. Whilst many chemical processes have been implemented to aid the removal of Phosphorus the biological process still has a part to play. The biological process requires a phase where volatile fatty acids in an anaerobic tank (Redox: -100 to -225mV) cause the phosphorus to be released into solution. This is followed by a phase where this soluble phosphorus is converted into a solid condition which can be removed by sedimentation, this requires aerobic conditions (Redox: +25 to +250 mV).

#### 1.1.5 What does the mV Scale Mean?

Redox electrodes and hence the monitors and controllers associated with them provide an output that varies from -2000 to +2000 mV, in practice the measurement span is more like +/- 500 mV. An increasing -ve reading indicates the presence of a reducing agent such as BOD or COD, whereas an increasing +ve value indicates the presence of an oxidising agent such as Oxygen.

#### 1.1.6 Summary

The use of Redox or ORP as a control parameter in wastewater treatment has the potential to reduce costs and to enhance the quality of the treated water and the sludge produced. This measurement has yet to be fully exploited, please contact our engineers for further guidance on how to install and operate our products.

#### 1.2 WaterTechw<sup>2</sup> Redox8000 Sensors

The WaterTechw<sup>2</sup> Redox8000 sensor has been designed to provide highly reliable operation across the range of drinking water and waste water applications. The flat faced electrode included the latest innovations



in double junction reference with the ERP reference path. We also offer a version of the electrode that is designed to monitor redox in low conductivity (low ionic strength) applications.



WaterTechw<sup>2</sup> Redox8000 – Dip Sensor



WaterTechw<sup>2</sup> Redox8000 – Flow Cell with Electrode



#### 2 Introduction

#### 2.1 Manual Conventions

All dimensions stated in this manual are in millimetres unless otherwise stated.

The manual has been written assuming the user has a basic knowledge of instrumentation and an understanding of the type of measurement being made. Training in the use of the 7300w² Monitor and sensors can be provided, please contact Partech for further information.

Icons have been used throughout this manual to draw your attention to precautions and useful notes.

They are categorised in the following way-



NOTES: General notes of interest to the user.



GENERAL CAUTION: Used where caution is required to prevent injury, damage, corruption of data, loss of calibration or invalidation of warranty etc.



INSTALLATION NOTES: General installation notes of interest to the installer.



ELECTRICAL CAUTION: Used where there is a danger of electric shock to the installer or end user, or where caution is required to prevent damage to the instrument.



MAINTENANCE NOTES: Used to highlight recommended maintenance procedures and help with fault finding.



ENVIRONMENTAL NOTES: General notes on environmental issues, waste and disposal.

#### 2.2 WaterWatch<sup>2</sup> Trademark

WaterWatchw<sup>2</sup> is the family name for the w<sup>2</sup> range of monitors and sensors. Sensors and instruments designed for specific use with the 7300w<sup>2</sup> Monitor will be suffixed with the w<sup>2</sup> trademark.

#### 2.3 Scope of Manual

This manual describes the installation, configuration, testing and operation of the WaterTechw<sup>2</sup> Redox8000 sensor. Please refer to 7300w<sup>2</sup> Monitor manual for standard functions of the 7300w<sup>2</sup> Monitor.

#### 2.4 External Sensors

External sensors refers to any sensors, expansion modules or instruments connected externally to the 7300w² Monitor.



#### 3 Safety Precautions



#### 3.1 General

Read the safety precautions carefully.

Check the delivery of your WaterTechw<sup>2</sup> Sensor for damage. Any damage should be reported to your supplier as soon as possible.

Use care when unpacking the sensor. **NEVER** use sharp instruments to open the packaging, as this can cause damage to the sensor or cable.

Only use accessories specifically manufactured by Partech for use with this sensor.

Read the operating instructions carefully before installing and operating this sensor.

Keep the cable connections dry and free from contamination during installation.

Keep the sensor away from high voltage cables.



#### 3.2 Electrical installation



Only suitably qualified personnel or competent person may install, operate or repair this equipment. The installer must ensure all electrical installation comply with local wiring regulations and standards (refer to BS7671 for UK installations).

Please check the sensor has been terminated correctly. Incorrect termination may causes damage to the sensor or monitor.

The WaterWatch<sup>2</sup> family of sensors are designed exclusively for use with the 7300w<sup>2</sup> Monitor. DO NOT connect to other monitors.

Sensors need to be correctly addressed to the monitor before use. Please read the *Sensor Configuration* section of this manual for full details.



#### 3.3 Operating

Because these sensors have a wide range of applications, users must acquire the appropriate knowledge to use these sensors in their specific application.

Partech are always available to provide advice and assistance in your application. Please contact Partech for further information.

These sensors must be correctly calibrated before use. Please read the *Calibration* section of this manual for full details of calibration procedures.



#### 3.4 Service and Maintenance

Before maintenance, this equipment must be isolated or disconnected from HAZARDOUS LIVE voltages before access.

Maintenance instructions for the WaterTechw<sup>2</sup> pH8000/Redox8000 sensors should be carried out as specified in this instruction manual. Failure to carry out regular maintenance could invalidate the Warranty.

Services and repairs must be carried out by a Partech engineer. Partech can provide a service contract for your system. Please ask for details.





#### 3.5 End of Life Disposal

Equipment should be recycled according to local regulations.

Any calibration solutions should be disposed of as described in the Manufacture Safety Data Sheet accompanied with the calibration solution.

Partech can provide recycling and disposal of your old Partech equipment, and may also provide the same service for other manufactures equipment when replaced with Partech equipment.

Partech may provide a trade-in for old Partech equipment when upgrading your system. Please contact us for further information.





#### 4 The Sensor and Installation

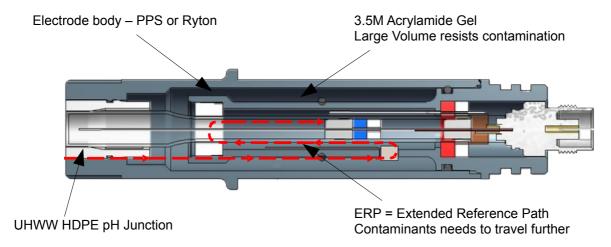
Whilst every attempt has been made to ensure that these instructions are correct, common sense and good engineering practice should always be used, as every installation can present a new set of challenges and difficulties. If you are in any doubt please contact Partech or your local distributor for further information.

#### 4.1 The WaterTechw<sup>2</sup> Sensors

The Redox8000 sensor consists of an electronic assembly and a "consumable" replaceable part.

The WaterTechw² Redox8000 sensor has been designed to provide highly reliable redox measurement along with temperature. The sensor uses a flat surfaced electrode which includes an extended reference path, these features combine to provide an extremely robust redox measurement, suitable for use in surface water, waste water and drinking water applications.

The electrode uses field proven flat surface, self-cleaning technology. The reference system is enhanced by the Extended Path Reference (ERP) design which provides a complex path to protect the reference in the presence of interacting ions such as proteins, silver and sulphides.

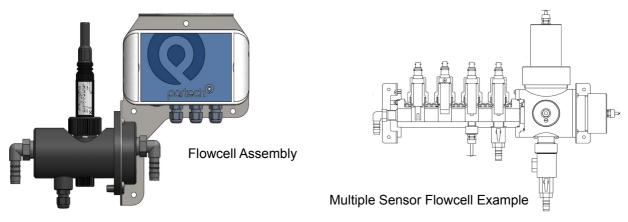


The above illustration shows the internal construction of the pH8000 electrode.

#### 4.2 Flowcell Assembly

Our flowcell assemblies are intended for applications where it is not possible to gain direct access to the sample using a dip sensor, these are typically applications in drinking water and final effluent discharge.

The WaterWatchw² platform has been designed to accommodate multiple sensors and multiple parameters in the same 7300w² Monitor. Versions of this flowcell are available to combine pH measurement with Turbidity, Redox and DO. These combinations provide an extremely cost effective way of monitoring for regulatory or control purposes.





#### 4.3 Dip Housing

The Dip housing has been specifically designed for use in open channels and easy access points. Mounting shafts are available in a variety of lengths to suit any application. They range from 0.5 to 3.0 metre lengths. A range of mounting bracket options are also available. See *Mounting Options* section of this manual for full details. The sensor connects directly to the 7300w<sup>2</sup> Monitor.

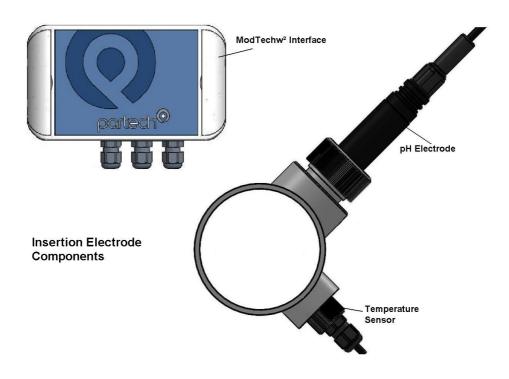
For installation in applications where gross fouling is anticipated we recommend that the sensor is installed using our specially designed mounting system, with a flexible joint in the mounting shaft. The flexible joint moves the sensor in the process, reducing bio-fouling and allowing rags to fall away from the assembly. This motion is similar to that achieved by using a floating ball assembly, with the added advantage of placing the sensor below the surface of the liquid.



WaterTechw<sup>2</sup> Redox8000 Dip Sensor

#### 4.4 Insertion Electrode

The Insertion Electrode has been specifically designed for use in closed loop pipe systems. Mounting boss must be fixed to the pipework to allow the sensors to be fitted. Partech can provided these specific for your application. The sensors are provided with a ModTechw² interface box that allows easy termination of the sensor cable to the monitor.





#### 5 Mechanical Installation

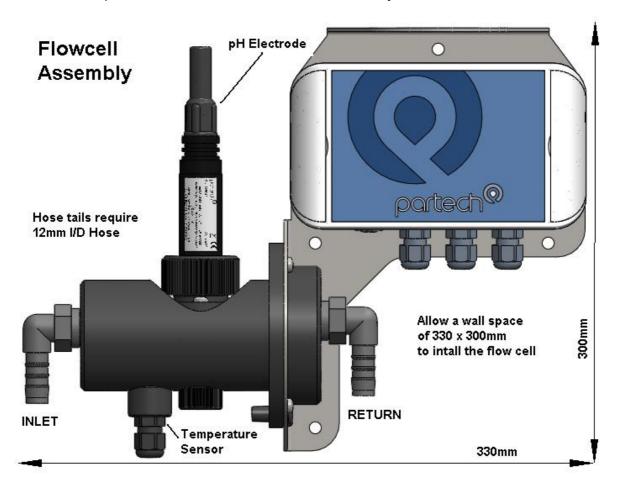
Reliable accurate measurement from any instrument can only be achieved by correct installation of the measuring device; in the case of the WaterTechw² Redox8000 Sensor, this is particularly important. If you are in any doubt contact Partech or your local distributor for advice.

Below are some points that should be considered before starting to install the sensor, or in the event an installed sensor gives unreliable measurements-

- Ensure that the sensor is immersed deeply enough into the sample.
- The sensor should be mounted in such a way as to allow easy access for calibration and maintenance. It should be possible to remove the sensor from the process without the need to shut the process down.
- The sensor must be monitoring a sample of the process that is representative of the whole process.
- To allow a single technician to calibrate and maintain the system the sensor should be placed within sight of the 7300w<sup>2</sup> Monitor. Although cable runs of up to 100 metres are possible operational problems can be caused.
- When possible, angle the sensor so that it is pointing down stream, this will allow any "ragging" to be removed by the flow past the sensor.
- Do not install where there is a likelihood of freezing.

#### 5.1.1 Mounting Options - Flowcell assembly

The flowcell assembly is mounted on a single stainless steel plate with 4x 6.5mm fixing holes. Allow a minimum wall space of  $330 \times 300mm$  to fix the flowcell assembly.

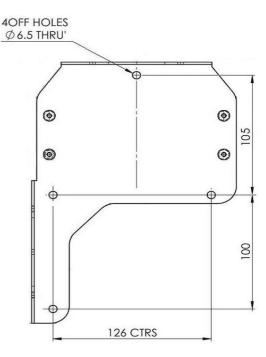




The inlet and return hose tails require a 12mm internal diameter hose. Alternatively, user fittings and hoses can be attached by removing the hose tails to reveal a 1/2" BSPT thread.

The flowcell has been designed to take a small positive pressure (1Bar) on the inlet, however the outlet from the unit is normally fed to an open drain. We advise using an open drain, as this allows visual inspection to confirm a flow is present.

The drawing to the right shows the hole centres of the Stainless Steel plate used to mount the flowcell assembly.



#### 5.1.2 Mounting Options - Dip Housing

Partech offer a range of mounting brackets for the installation of the WaterTechw² pH8000/Redox8000 sensors, which will allow the user to apply the sensor in a wide variety of locations. Drawings of the brackets are shown in the relevant "Optional Accessories" sections of this manual. When assessing mounting options, attention should be paid to the accessibility of the sensor for calibration and maintenance, stability of the sensor in the flow conditions present on site and to ensuring the sensor is fully submerged at all times.



Mounting shaft fitting can be used to allows the WaterTechw<sup>2</sup> pH8000/Redox8000 sensors to be fitted to a number of mounting accessories. Partech supply mounting shafts manufactured from 2" nominal bore grey ABS pipe in 0.5, 1.0, 1.5, 2, 2.5 and 3.0 metre lengths. Whilst other lengths can be provided as special orders, generally standard lengths will satisfy most requirements. It should be noted that sensors with long mounting shafts are difficult to move safely and can present problems with calibration and maintenance,

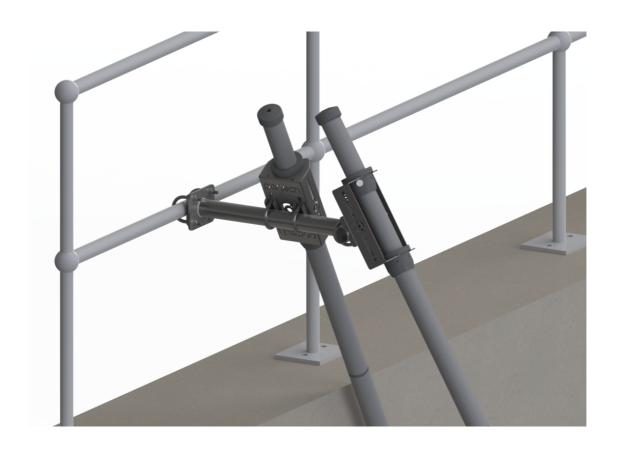
shaft lengths should be kept to a minimum where possible.



#### 5.1.4 Mounting Options - Dip Housing Handrail and Wall Brackets

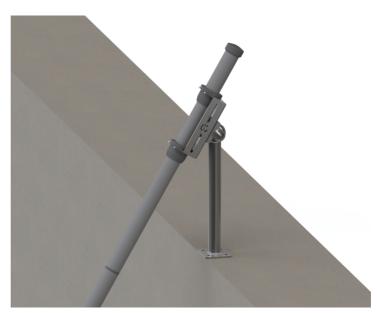
The mounting shafts described above need to be attached to the structure of the tank or flow channel where measurement is required. The mounting shaft sits inside the mounting bracket and is located using locking collars. To remove the mounting shaft, remove the locking thumb screw and lift the shaft from the bracket.

Care should be taken to ensure that the sensor can be reached from the walkway to allow removal for calibration and maintenance.



Example of possible mounting arrangements





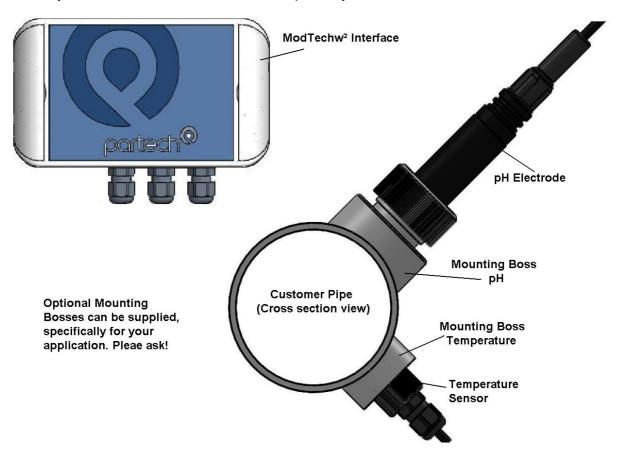


#### 5.1.5 Mounting Options - Insertion Electrode

The Insertion Electrode has been specifically designed for use in closed loop pipe systems. Optional mounting boss are available for your specific application, but not generally supplied with the sensors. The illustration below shows 2x Stainless Steel Mounting Bosses welded to the Stainless Steel pipe. Partech can provide these bosses to fit any pipe diameter or material (Stainless Steel, PVC, ABS etc). These bosses must be welded/fixed to the pipework prior to installation. The illustration shows the bosses welded at 90° to each other, however the position is not important, and can be fitted in any position, as long as they are in close proximity to each other.

It may be necessary to fit isolation valves to one or both sides of the bosses to allow for the sensor to be removed from the process for service or calibration. This is only necessary if the process flow can not be stopped by other methods. Allow head room of 250mm or more above the boss to allow for the sensor to be removed from the pipework for service and replacement.

The sensors are provided with a 1m cable to connect to the ModTechw² Interface box. It is therefore necessary to fit the ModTechw² Interface in close proximity to the sensors.



#### 5.1.6 Customer Supplied Brackets

When creating brackets to mount the WaterTechw<sup>2</sup> pH8000/Redox8000 sensors, care should be taken to ensure that the following guidelines are observed:

- The bracket must be strong enough to support the sensor with minimum movement when installed into the sample.
- The sensor should be fitted by clamping around the sensor body or suspended by the cable.
- Consideration should be given to enable simple removal and replacement of the sensor for inspection, calibration and servicing to be carried out.





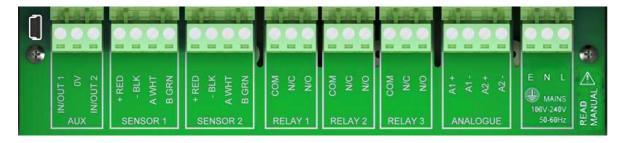
#### 5.2 Electrical Installation

#### 5.2.1 Electrical Installation - Dip or ModTechw<sup>2</sup> Interface to 7300w<sup>2</sup>



The following instructions detail the connection of the ModTechw² Interface box or the Dip sensors to the 7300w² Monitor.

Unscrew the two cover screws on the lower panel of the 7300w² Monitor to reveal the Terminals. Each terminal strip is labelled as illustrated below. (This equipment must be isolated or disconnected from HAZARDOUS LIVE voltages before access). Refer to the 7300w² Monitor user manual for full description of all the terminals within the monitor.



The maximum size wire that can be terminated is 2.5mm<sup>2</sup> CSA. All the connections are via removable Plug/Socket terminals. To disengage the terminal strip, simply pull down to release.

#### 5.2.2 Sensor Connections

When routing the sensor cables, please ensure the cable is separated from any mains cables. Although the Waterwatch<sup>2</sup> sensors have a high resistance to interference, separation of mains and data cables is always good practice and should be followed where practical.

All Waterwatch<sup>2</sup> sensors and Expansion Boxes communicate with the monitor using the ModTechw<sup>2</sup> Protocol. This protocol is a modified Modbus Protocol and has been specifically developed to take advantage of the advanced features and diagnostics designed into the w<sup>2</sup> range of sensors.

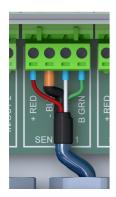
Note: These sensors can **NOT** be used with other monitors that are not included in the w<sup>2</sup> family.

All sensors within the w² family of instruments are connected to the 7300w² Monitor using the same 4 wire configuration.

- RED and BLACK wires provide the 12VDC supply to the sensor and the communication ground.
- WHITE and GREEN provide data communication.

A maximum of two sensors can be directly connected to the standard 7300w² Monitor, however additional sensors can be added using the optional Expansion Boxes available separately.

Remove the 4-way connector from the 7300w<sup>2</sup> Monitor by pulling downwards to disconnect for easy access to the connections. Connect the sensor cores as follows:



(Terminals from left to right on the 4 way connector)

Term 1 (Left) - RED (+12V)

Term 2 - Black (0V)

Term 3 - White (Data A)

Term 4 (Right) - Green (Data B)

+ RED
- B GRN
- SENSOR 2

Always connect the screen drain wire with the Black (Term 2). Illustration Left shows drain wire and Black wire connected together, and covered in Black Heat shrink.

Always use Bootlace ferrules when terminating the sensors to ensure a good connection to the terminals.



#### 5.2.3 ModTechw<sup>2</sup> Interface connections to Sensors

The Insertion Electrode and Flowcell electrodes cannot connect directly to the 7300w² Monitor and requires the ModTechw² interface box (supplied). The Flowcell sensor is supplied pre-terminated ready for use, however, the Insertion Electrodes is supplied with a fly lead. The details below show how to connect both the pH Electrode and Temperature sensors to the interface box. These connections are the same for both Flowcell and Insertion assemblies.

ModTechw² cable from the monitor connects to the LEFT four way terminal block labelled "MONITOR" on the circuit board.

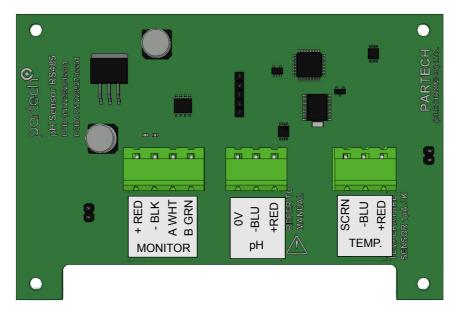
- The 12VDC supply RED core connects to the first LEFT terminal of the four way terminal block labelled "+RED".
- The 0V supply BLACK core connects to the second terminal of the four way terminal block labelled "-BLK".
- The DATA A WHITE core connects to the third terminal of the four way terminal block labelled "A WHT".
- The DATA B GREEN core connects to the Fourth terminal of the four way terminal block labelled "B GRN".

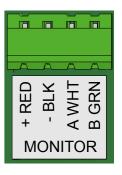
The pH or redox electrode connects to the middle three way terminal block labelled "pH" on the circuit board.

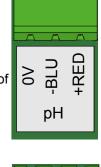
- The centre core of the Coax cable (coloured white) connects to the RIGHT terminal of the three way terminal block labelled "+RED".
- The Screen of the Coax cable (covered with Black heatshrink) connects to the MIDDLE terminal of the three way connector block labelled "-Blu".

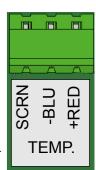
Temperature sensor connects to the right hand three way terminal block labelled "TEMP" on the circuit board.

- The RED core connects to the RIGHT terminal of the three way terminal block labelled "+RED".
- The BLUE core connects to the MIDDLE terminal of the three way connector block labelled "-BLU".
- If the Temperature cable is fitted with a Screen, this should be connected to the LEFT Terminal labelled "SCR".

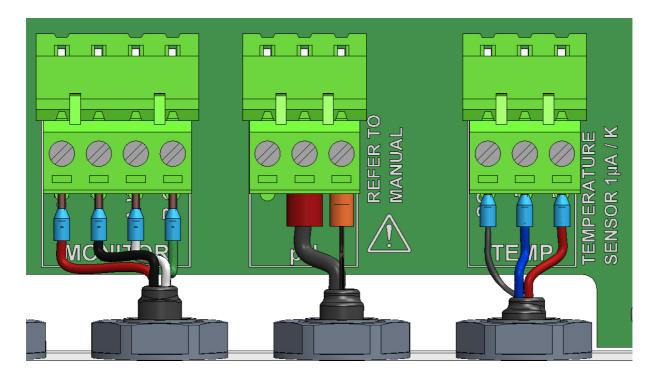












#### 5.2.4 Extending Sensor Cables

Sensors are usually supplied with 10M cables (longer cables can be provided by request). These cables can be extended to a maximum length of 100M. To ensure optimum performance, we advise the use of Partech ModTechw² cable for extensions. Partech can supply Junction Boxes to allow for easy termination of cable extensions. These should be used on all installations where the cable length from the sensor to the monitor exceeds 20M (Partech Junction Boxes include on-board filtering for long cable lengths). Junction Boxes are also useful for local connection of sensors close to the sample point. This allows for easy replacement of sensors without the need to pull back cables to the monitor. The Junction Box has an on-board terminator switch that can be activated to terminate the network if the sensor is to be removed for long periods.

When joining cables, ensure the connection is fully waterproof. Any moisture ingress can effect the performance of the sensor and monitor. Always ensure the screen is continued when making joints.

ModTechw<sup>2</sup> Cable specification:

- 2 Twisted Pair: Red/Black (Power) and Green/White (Data) with Screen and Drain wire
- Cores 24AWG (0,22mm²) 7 x 0,20mm
- Outer Insulation: PUR Polyurethane Blue (RAL5003), Diameter 5mmØ

M:01



#### 6 Sensor Configuration

Before attempting to configure the sensor, please read the user manual that came with your monitor. The monitor manual will introduce you to the basic set-up of the monitor, and will familiarise you with the monitor menu structure and buttons.

The monitor leaves the factory with no sensors pre-installed.

Assuming the monitor has been physically connected to a sensor, the next step is to register and configure the sensor before any measurements can be made. A single sensor may provide one or more

REDOX

Monitor: OK 09:59:45 11/07/13

mV

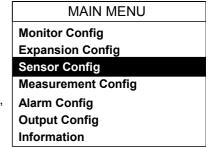
measurements. We advise only connecting one sensor at a time. Once the first sensor has been registered, connect the second and register again. Repeat for any additional sensors.

All sensors must be registered to the monitor in this way, even if they are different types.

Please note that live measurements are not available until the Sensor Configuration stage has been completed.

#### 6.1 Sensor Config

From the MAIN MENU screen, select SENSOR CONFIG by pressing and press to accept.



#### 6.2 Sensor Status

This option allows the user to review the current status of the 8 sensor channels, these will all be set to disabled until a sensor is added.

Once a sensor has been installed the display will be updated to indicate the sensor type installed and it's status.

#### 6.3 Add Sensor

- 1. From the MAIN MENU screen, select SENSOR CONFIG by pressing 

  and press 

  and press
- 2. The SENSOR MENU should be displayed. Press to highlight ADD SENSOR, and press.
- 3. The Monitor will now search all possible addresses (0 to 240) to find any attached sensors. During the search, any sensors found will be displayed momentary before continuing with the search. Default sensor address for WaterTechw² pH8000 = 18
- 4. Once the search is complete, the Monitor will display a list of sensors found. Each sensor will be automatically allocated a new number from S:01 to S:08.
- 5. Repeat the above process to install a second, third or more sensors. A total of 8 sensors are possible (expansion box may be required to add additional sensors).
- 6. Sensor addition is now complete.
- 7. If a single or multiple sensors have been found the can be pressed to escape from continuing the search.



#### 6.4 S:0x WaterTechw<sup>2</sup> Redox8000

Once the sensor has been added and registered, the monitor will provide a list of functions specific to the sensor. Press or to select the sensor and press 
. The CONFIG MENU will display a list of sensor functions.

# **SENSOR CONFIG** Sensor Status Add Sensor S:01 WaterTechw<sup>2</sup> Redox8000

#### 6.4.1 S:0x Info

This function provides a range of diagnostic information that may be requested by Partech for fault finding Press the key to access the information sub-menu.

Only the first two pages of this sub-menu are shown as they are deemed the most relevant for initial diagnosis.

The first page of this information menu option shows the sensor type, Modbus address and the sensor serial number. Press the \( \bigcup \) key to access the next page.

# S:01 CONFIG S:01 Info S:01 Remove S:01 Modbus Address

WaterTechw<sup>2</sup> Redox8000 Type SN 423466 Address Status OK

S:01 INFO

Press OK or MENU to Exit Page 1/5

The second page displays the installed firmware version numbers and the factory date. Press the wy to escape from this sub-menu.

This will return us the the Sensor Config. Menu again.

#### S:01 INFO Sensor F/W v1.02.16 Common F/W v1.05.63 Common 2 F/W N/A 11/09/2013 10:29 **Factory Date** Press OK or MENU to Exit Page 2/5

#### 6.4.2 S:0x Remove



This allows the sensor to be removed for re-configuration of the monitor or S:01 Info if a sensor has been added on error. If a sensor has been replaced with a new sensors, the old sensor must be removed, and the new sensor installed.

You will be prompted with 'Are you sure?' before the sensor is removed. Press or to accept and remove.

## S:01 CONFIG

#### S:01 Remove

S:01 Modbus Address

#### 6.4.3 S:0x Modbus Address

All Waterwatch<sup>2</sup> sensors and Expansion Boxes communicate with the monitor using the ModTechw² Protocol. This protocol is a modified Modbus S:01 Remove Protocol, and has been specifically developed to take advantage of the advanced features and diagnostics designed into the w<sup>2</sup> range of sensors. The term "Modbus Address" has been used as a generic term to describe the address of each sensor and Expansion Box on the Modtechw<sup>2</sup> network.

S:01 Info S:01 Modbus Address

S:01 CONFIG

Once the first sensor has been configured, it will be necessary to change the Modbus Address before connecting a second sensor, if they are of the same type. If only one sensor is to be connected to the



7300w² monitor or several sensors of different types, it is not necessary to change the Modbus Address.

All sensors and Expansion Boxes have default addresses starting from address 10 to 240, leaving addresses 1-9 free for user configuration. It is good practice to allocate Sensors 1-8 to Modbus Address 1–8.

The following describes how to change the Modbus address of a sensor:

- From the SENSOR CONFIG screen, use or to highlight the sensor to be re-addressed i.e. "S:01 WaterTechw² Redox8000", then press to select.
- 2. Select MODBUS ADDRESS and press of to select.
- 3. Press or to move the cursor below the digit to be changed.
- 4. Press or vo increase or decrease the digit.
- 5. Press on to accept.

S:01 MODBUS ADDRESS

19

Use ← ↓↑→to set value

Press OK to accept

Press MENU to cancel

Once the Modbus address has been changed, you are then free to configure the next sensor. Note: The Modbus address is stored in the sensor not the monitor.



Measurement Status

M:02 Temperature (S:01)

Add Measurement M:01 Redox (S:01)

#### **Measurement Configuration**

The monitor leaves the factory without any measurements configured. Measurements can only be added after installing the relevant sensor(s). MEASUREMENT CONFIG

Once the sensor(s) have been registered with the monitor and installed, the measurements are then available to be configured if required.

The screen shot to the left shows the default configuration after the installation of the WaterTechw<sup>2</sup> Redox8000 sensor on a single sensor configuration. There are two default measurements:

M:01 = Redox (S:01)

M:02 = Temperature (S:01)

If a measurement has been removed or the temperature measurement, for example, is no longer required then the following descriptions should be followed. Otherwise measurement configuration is not normally addressed during basic systems commissioning.

#### 7.1 **Measurement Status**

This option allows the user to review the current status of the 16 measurement channels. Configured measurements will show the type of measurement and description and serial number of the sensor providing the measurement. If only one measurement is configured, the remaining fifteen measurement allocations will display "DISABLED".

#### 7.2 Measurement Config

7.2.1 Add Measurement

From the MAIN MENU screen, select MEASUREMENT CONFIG using V to highlight and press .

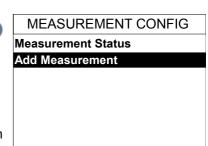
- 1. From the MAIN MENU screen, select MEASUREMENT CONFIG by pressing  $\nabla$  or  $\triangle$ , and press  $\bigcirc$ . Note that the screenshot on the left shows the MEASUREMENT CONFIG display with both pH and temperature measurements removed.
- 2. The MEASUREMENT MENU should be displayed. Press  $\nabla$  to highlight ADD MEASUREMENT, and press ok.
- 3. All available measurements will be displayed in a list. Press v or to highlight the first measurement to be loaded.
- 4. Press on to select the measurement. Repeat the process if more measurements are required.
- 5. Each measurement will be allocated a measurement number from M01 – M16. A total of 16 measurements may be displayed.

N.B. The measurement number has no relevance to the sensor number.

6. Press to return back to the display screen. The first configured measurements should now be displayed.

MEASUREMENT CONFIG Measurement Status Add Measurement M:01 Redox (S:01) M:02 Temperature (S:01)

The Measurement Menu will list all configured measurements in order M:01 to M:16 the list will also indicate the sensor number that is delivering the signal for the measurement





#### 7.3 Measurement Menu Redox8000

Selecting a measurement channel will reveal a new sub-menu associated with that measurement. In **MEASUREMENT CONFIG** press to highlight the required measurement and press .

The sub-menu for **redox** is as follows:

#### 7.3.1 M:0x Info (Redox)

This option provides additional information on the measurement. This information will only be required if a problem exists with the instrument performance.

#### 7.3.2 M:0x Title (Redox)

This allows the title of the measurement to be changed from it's default, the measurement title is used in measurement mode to identify the measured value. A selection of standard terms are available along with a 'User Defined' option that can be adjusted to suit your requirements. For example this could be changed to 'Redox – Lane 1'. The maximum number of characters is 20.

# MEASUREMENT CONFIG Measurement Status Add Measurement M:01 Redox (S:01) M:02 Temperature (S:01)

	M:01 CONFIG
M:01	Info
M:01	Title
M:01	Units
M:01	Set Cal Low (124 mV)
M:01	Set Cal High (300mV)
M:01	Averaging
M:01	Remove

#### 7.3.3 M:0x Units (Redox)

This allows the units of the measurement to be changed from it's default, the measurement units are used in measurement mode. A selection of standard terms are available along with a 'User Defined' option that can be adjusted to suit your requirements. The maximum number of characters is 4. The default is "mV".

#### 7.3.4 M:0x Set Cal Low (124mV)

To perform Calibration of sensor. See the calibration section of this manual for full details.

#### 7.3.5 M:0x Set Cal High (300mV)

To perform Calibration of sensor. See the calibration section of this manual for full details.

#### 7.3.6 Averaging (Redox)

This allows the user to impose averaging on the measured value, this is used to reduce the speed of reaction to the process changes. The following values are available for the user to select:

Damping Rate	Response Time (Seconds)	Typical Use
Instant	0.2s	
Very Fast	1s	Default
Fast	10s	
Medium	30s	
Slow	1m	
Very Slow	2m	

AVERAGING	
Instant (0.2 second)	
Very Fast (1 second)	✓
Fast (10 seconds)	
Medium (30 seconds)	
Slow (1 minute)	
Very Slow (2 minutes)	

#### 7.3.7 Remove (Redox)

If a measurement is no longer required, the measurement configuration can be removed from the 7300w² monitor in the following way.

1. From the MEASURMENT CONFIG screen, use ○ or ▼ to highlight the measurement to be removed i.e. "M:01 Redox(S:01)", then press ○ to select.



- 2. Select REMOVE and press or to select.
- 3. Screen will display "Are you sure?". Press or to remove or to exit without removing.

Once removed, any Alarms or Analogue outputs configured to the measurement will also be removed.

#### 7.3.8 M:0x Display Position (Redox)

Display Position allows two measurement to swap places, to allow the user to re-arrange the display as required. The display position refers to the M:0# number allocated to the measurement. The screen will always display the measurements in order from M:01 to M:16.

To swap measurements, use the DISPLAY POSITION menu.

The example below swaps measurement M:01 with M:03:

- 1. From the MEASUREMENT CONFIG screen, use or ▼ to highlight the measurement to be moved i.e. "M:01 Redox(S:01)", then press ▼ to select.
- 2. Select DISPLAY POSITION using or and press to select.
- 3. The current display position will be shown, e.g. 1 for M:01 Redox(S:01).
- 4. Press or to move the cursor below the digit to be changed.
- 5. Press or voincrease or decrease the digit to the desired new position (e.g. 3)
- 6. Press or to accept. Measurement M:01 will now become Measurement M:03, and the measurement registered as M:03 will now become measurement M:01.
- 7. Note: any alarms or analogue outputs registered to a specific measurement will also be updated to the new display position (it is not necessary to re-configure alarms or analogues).

#### 7.3.9 M:0x Restore Defaults (Redox)

This option restores the measurement configurations back to the factory default settings.

#### 7.4 Measurement Menu Temperature

The following measurement menus are available once the Temperature measurement is installed.

#### 7.4.1 M:0x Info (Temp)

This option provides additional information on the measurement. This information will only be required if a problem exists with the instrument performance.

#### 7.4.2 M:0x Title (*Temp*)

This allows the title of the measurement to be changed from it's default, the measurement title is used in measurement mode to identify the measured value. A selection of standard terms are available along with a 'User Defined' option that can be adjusted to suit your requirements. For example this could be changed to 'Temp – Lane 1'. The maximum number of characters is 20.

#### 7.4.3 M:0x Set Cal (25.0°C) (Temp)

To perform Calibration of sensor. See the calibration section of this manual for full details.

#### M:01 CONFIG

M:01 Units

M:01 Set Cal Low (124 mV)

M:01 Set Cal High (300mV)

M:01 Averaging

M:01 Remove

M:01 Display Position

M:01 Restore Defaults

M:02 CONFIG
M:02 Info
M:02 Title
M:02 Set Cal (25.0 °C)
M:02 Averaging
M:02 Remove
M:02 Display Position
M:02 Restore Defaults



#### 7.4.4 Averaging (Temp)

This allows the user to impose averaging on the measured value. This is used to reduce the speed of reaction to the process changes. Default is 1 second, this should be sufficient for most applications.

#### 7.4.5 Remove (*Temp*)

If a measurement is no longer required, the measurement configuration can be removed from the 7300w<sup>2</sup> monitor in the following way.

- 1. From the MEASURMENT CONFIG screen, use or ▼ to highlight the measurement to be removed i.e. "M:01 Temperature(S:01)", then press to select.
- 2. Select REMOVE and press on to select.
- 3. Screen will display "Are you sure?". Press os to remove or to exit without removing.

Once removed, any Alarms or Analogue outputs configured to the measurement will also be removed.

#### 7.4.6 M:0x Display Position (Temp)

Display Position allows two measurement to swap places, to allow the user to re-arrange the display as required. The display position refers to the M:0# number allocated to the measurement. The screen will always display the measurements in order from M:01 to M:16.

To swap measurements, use the DISPLAY POSITION menu.

The example below swaps measurement M:01 with M:03:

- 1. From the MEASUREMENT CONFIG screen, use or ▼ to highlight the measurement to be moved i.e. "M:01 Temperature(S:01)", then press to select.
- Select DISPLAY POSITION using or and press to select.
- 3. The current display position will be shown, e.g. 1 for M:01 temperature (S:01).
- 4. Press or to move the cursor below the digit to be changed.
- 5. Press or voincrease or decrease the digit to the desired new position (e.g. 3)
- 6. Press to accept. Measurement M:01 will now become Measurement M:03, and the measurement registered as M:03 will now become measurement M:01.
- 7. Note: any alarms or analogue outputs registered to a specific measurement will also be updated to the new display position (it is not necessary to re-configure alarms or analogues).

#### 7.4.7 M:0x Restore Defaults

This option restores the measurement configurations back to the factory default settings.



#### Calibration

Once the measurement has been added and registered, the monitor will provide a list of functions specific to the measurement. Press or to select the measurement in the MEASUREMENT MENU and press . The CONFIG MENU will display a list of measurement functions including the Calibrate function.

#### 8.1 **Redox Calibration Low & High**

Calibration of the redox sensor is a dual point calibration. Two redox standards are required to provided an accurate calculation of the redox measurement. Typically +124mV & +300mV. The 'SET CAL LOW(124mV)' uses the lower value standard and the 'SET CAL HIGH(300mV)' uses the higher value standard. The values stated in brackets will change to whatever standard has been used after a successful calibration.

- 1. From the MAIN MENU screen, select MEASUREMENT CONFIG by pressing or or and press or.
- 2. Select the "Redox (S:01)" by pressing or and press or.
- 3. It is advised to calibrate with the lowest mV standard first. Select "SET CAL LOW(124mV) by pressing  $\nabla$  or  $\triangle$ , and press  $\bigcirc$ .
- 4. SET CAL screen will confirm calibration is about to start. Press
- 5. This screen gives the option to enter the actual value of the redox standard being used. Use  $\nabla$  or  $\triangle$  to change the calibration value, and press or to accept.
- 6. Place the redox sensor into the specified redox standard. Allow the measurement to stabilise. Once the measurement is stable, Press to accept.
- 7. The calibration value will be stored in the sensor.
- 8. Repeat for 'SET CAL HIGH(300mV)'.

#### MEASUREMENT CONFIG

Measurement Status Add Measurement

#### M:01 Redox (S:01)

M:02 Temperature (S:01)

#### M:01 SET CAL LOW (124MV)

CALIBRATE MEASUREMENT M:01 Redox S:01 WaterTechw<sup>2</sup> Redox8000 SN: 400001 Last Calibrated: 01/01/2013 00:00:00 Bv:

Press OK to contiue or MENU to Exit

#### M:01 SET CAL LOW (124MV)

124 mV

Use ← ↓↑→to set value Press OK to accept

Press MENU to cancel

#### M:01 SET CAL LOW (124MV)

Insert sensor into calibration solution and wait for measurement to stabilise

**22** mV

Press OK to contiue or MENU to Exit

#### 8.2 Temperature Calibration

Calibration of the temperature sensor is a single point calibration. A temperature measurement is required to provided an accurate calculation of the pH measurement, however, this measurement is provided to the user as an indication of the samples temperature. Accuracy of this measurement

< ±1°C. For highly accurate temperature measurements, we would suggest a dedicated temperature sensor.

9. From the MAIN MENU screen, select MEASUREMENT CONFIG by M:01 pH (S:01) pressing or , and press

10. Select the "Temperature (S:01)" by pressing ♥ or ♠ , and press

#### MEASUREMENT CONFIG

Measurement Status Add Measurement

M:02 Temperature (S:01)



11. Select "SET CAL (25.0°C) by pressing  $\bigcirc$  or  $\bigcirc$  , and press  $\bigcirc$ 





12. SET CAL screen will confirm calibration is about to start. Press

**CALIBRATE MEASUREMENT** M:02 Temperature S:01 WaterTechw<sup>2</sup> pH8000

M:02 SET CAL (25.0°C)

SN: 400001 Last Calibrated: 01/01/2013 00:00:00 Bv:

Press OK to contiue or MENU to Exit

13. It is advised to calibrate to 25°C for best results, however, this screen allows the calibration temperature to be changed to a user value. Use value, and press value, and press to accept.

M:02 SET CAL (25.0°C)

25.0 °C

Use ← ↓↑→ to set value Press OK to accept **Press MENU to cancel** 

M:02 SET CAL (25.0°C)

Insert sensor into calibration solution and wait for measurement to stabilise

Press OK to contiue or MENU to Exit

14. Place the temperature sensor into a stable temperature medium to the temperature specified above. Allow the measurement to stabilise. Once the measurement is stable, Press of to accept.

- 15. The calibration value will be stored in the sensor.
- 16. Calibration complete.





#### 9 Maintenance

#### 9.1 General cleaning

The flat end of the redox sensor must be kept as clean as possible. If dirty, wash the end in soapy water and rinse before storage or use. If this is not enough, soak the sensor in a special cleansing solution overnight, then rinse before use. As far as possible, avoid any contact between the measurement surface and oil, hydrocarbons or colloids.

#### 9.2 Inspection

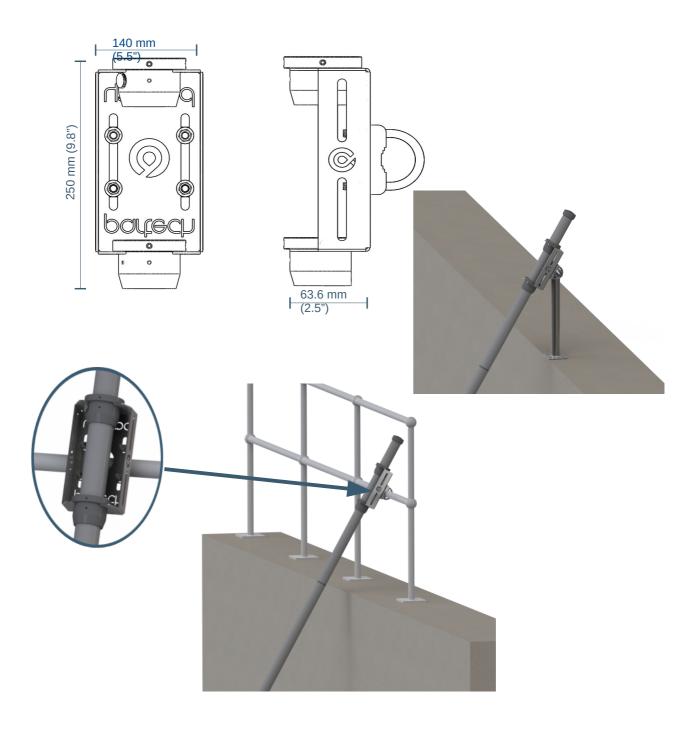
The WaterTechw² Redox8000 Sensor should be periodically inspected and cleaned as described above.



## 10 Optional Accessories

Partech have a full range of brackets and mounting shafts for a number of application. Please contact Partech for details.

Example of our standard hand rail bracket





#### 11 Technical Support

Technical Support is available by phone, fax, or email, the details of which are shown below.

Phone: +44 (0) 1726 879800

Fax: +44 (0) 1726 879801

Email: techsupport@partech.co.uk

Website: www.partech.co.uk

To enable us to provide quick and accurate technical support please have the following information ready when you contact us:

- Serial Number or original purchase details.
- Sensor Type, and Serial Number.
- · Application details.
- Description of fault.
- Digital photos can also be useful to determine correct installation and suitability to the application.

#### 11.1 Returning Equipment for Repair

If equipment needs to be returned to Partech for repair or service the following address should be used:

SERVICE DEPARTMENT
PARTECH INSTRUMENTS
ROCKHILL BUSINESS PARK
HIGHER BUGLE
ST AUSTELL
CORNWALL
PL26 8RA
UNITED KINGDOM

Please include the following information with the returned equipment. Also ensure that sensor is clean and adequately protected for transportation (Advice on packing can be provided by our service department).

- · Contact name and phone number of person authorising the repair
- Site details including application sample point
- Return address for equipment
- Description of fault or service required
- Any special safety precautions because of nature of application





#### Technical Specification

#### **Physical Flowcell**

Dimensions (H x W x D)......235 x 310 x 155 mm Protection Class.....IP65 Enclosure Material......Black Acetal Co-Polymer with Stainless Steel Mounting Plate Electronics Housing......IP65, Polycarbonate

Electrode Body.....PPS (Ryton)

Cable Length......2 metres Standard, 100 metres Max

### Physical Dip (excluding shaft)

Dimensions......60 mm Diameter x 255 mm long Protection Class.....IP68 Enclosure Material......Black PVC with Nylon Cable Gland Electrode Body......PPS (Ryton) 

#### 12.3 Environmental Data

Operating Temperatures......0 to 70°C Storage Temperatures......0 to 70°C Location......Indoor/Outdoor

#### 12.4 Electrical

Supply......12VDC from 7300w² Monitor

Sensor Communication......Partech w<sup>2</sup> Protocol (Specifically developed for WaterWatch<sup>2</sup> range)

#### 12.5 Service Replacement

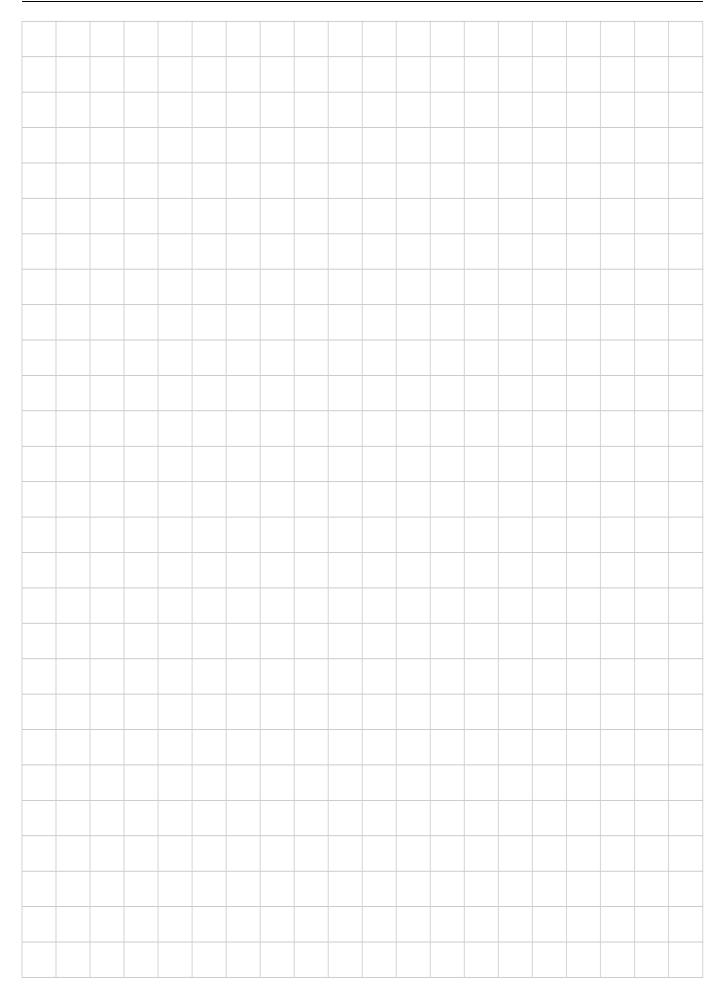
Consumable Part.....Electrode Replacement

#### 12.6 Measurement

WaterTechw² Measurement	Range	Accuracy	Measurement Principle
Redox	-1000 to +1000mV	±2mV	Combined Electrode (Redox/Reference), Double Junction ERP Reference
Temperature	0 - 70°C	<±1°C	Integrated circuit temperature transducer

#### **Mounting Options (Dip)** 12.7

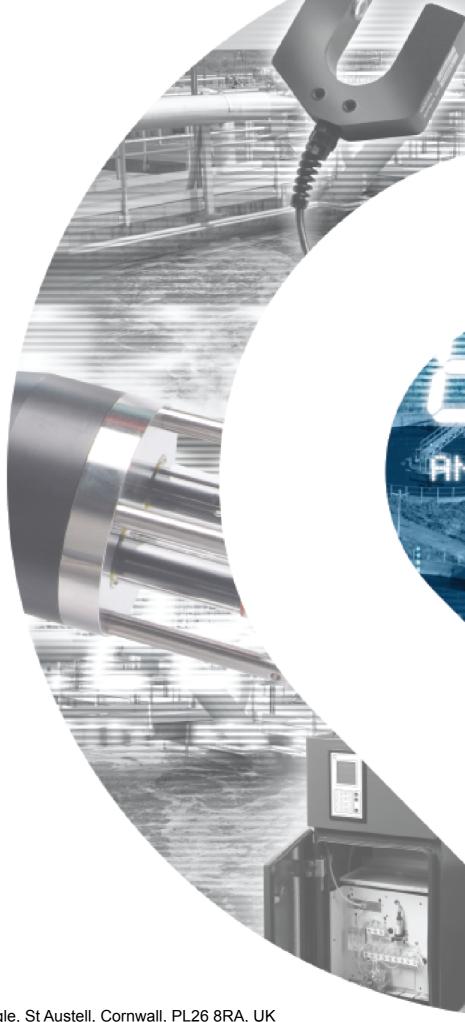












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